



USER'S MANUAL

ELITE V3

Inverter Pool Heat Pump



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a. FOREWORD

Thank you for choosing the **Madimack** high efficiency inverter pool heat pump!

All our heat pumps are built and designed to the highest standard and are protected by our extended warranty service for peace of mind.

Warranty registration is required to be submitted online in conjunction with the commissioning page and warranty registration page in the Appendix section at the back of the booklet www.madimack.com.au/warranty-registration.

Please read and fully understand all information provided before attempting to install the pool heat pump.

For technical questions and further information please contact support@madimack.com.au.

We hope you enjoy using our heat pumps.

Thank you!

COVER THE BASICS:

1. Check that you have received the package in good condition
2. Every residential heat pump comes with two accessory boxes and the manual. The manual will mention all the parts and where they belong to make sure that the unit is commissioned, as per the 'commissioning' section, and that adequate water flow rate is provided
3. Keep the surroundings of the unit clear of any debris, tree branches, and anything that can affect the ventilation of the unit
4. Keep the invoice/packing slip in a safe place.
5. Register the unit for warranty as per the warranty section in this manual
6. Ensure that the unit is installed in an outdoor area, if it has to be indoors the unit will need to be ducted to the outside
7. The condensate drain will need regular check-ups for any blockages or debris build ups, Keeping it clean allows the condensate drain to escape easily to drainage
8. For Wi-Fi control make sure that you have full Wi-Fi strength in the heat pump area, more than -50 DB is recommended for strong connection
9. Make sure that the unit is installed as per the ventilation diagrams to ensure efficient heating rates

b.

Safety Precautions

We have provided important safety messages in this manual for the installation, maintenance and repair of your heater.

Please read thoroughly and obey all safety messages.

Environmentally friendly R32 Refrigerant is used in this heat pump.

1.Warning



This WARNING sign denotes a hazard. It calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury or injury to a third party. These signs are rare, but are extremely important.

	a. Keep the heat pump away from fire source.
	b. Unit must be placed in a well-ventilated area; indoor or enclosed areas are not allowed.
	c. Repair and disposal must be carried out by trained service personnel
	d. Vacuum the system completely before welding. Welding should only be carried out by professional trained personnel.

2.Attention

- a. Please read the following instructions before installation, use and maintenance.
- b. Installation must be completed only by competent persons only, and in accordance with this manual.
- c. Check all water connections are sealed and tested before operating the machine
- d. Except for the methods recommended by the manufacturer, do not use any methods to accelerate the defrosting process or clean the frosted parts.
- e. If a repair is required, please contact the nearest after-sales service center. The repair process must be strictly in accordance with this manual. Repairs made by unauthorized persons may void the warranty.
- f. Correctly set temperature required for personal preference making sure to avoid overheating or overcooling.
- g. Please do use or stack substances or other materials which may block the air flows to the inlet or outlet areas. This causes the efficiency of the heater to be reduced, and may damage the machine.
- h. Do not use or stock combustible gas or liquids such as thinners, paint and fuel, to avoid fire!
- i. In order to optimize the heating effect, please install heat preservation insulation on pipes between swimming pool and the heater, and please use a recommended cover on the swimming pool.
- j. Connecting pipes of the swimming pool and the heater should be less than 10m.

3.Safety

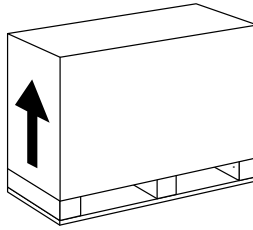
- a. Please keep the main power supply switch out of reach from the children.
- b. If power is suddenly disconnected during operation, and later the power is restored, the heater will start up automatically.
- c. Please switch off the main power supply in high storm weather to prevent the machine from damage that could be caused by lightning strikes.
- d. Any repairs should be carried out in a well-ventilated area. Any source of ignition is prohibited during the inspection.
- e. Safety inspection must be carried before the maintenance or repair for heat pumps with R32 gas in order to minimize the risk.
- f. If R32 gas leaks during the installation process, all operations must be stopped immediately and call your local service center.

C.

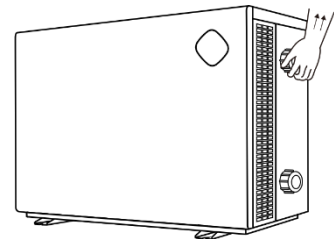
About your heat pump

1.Transportation

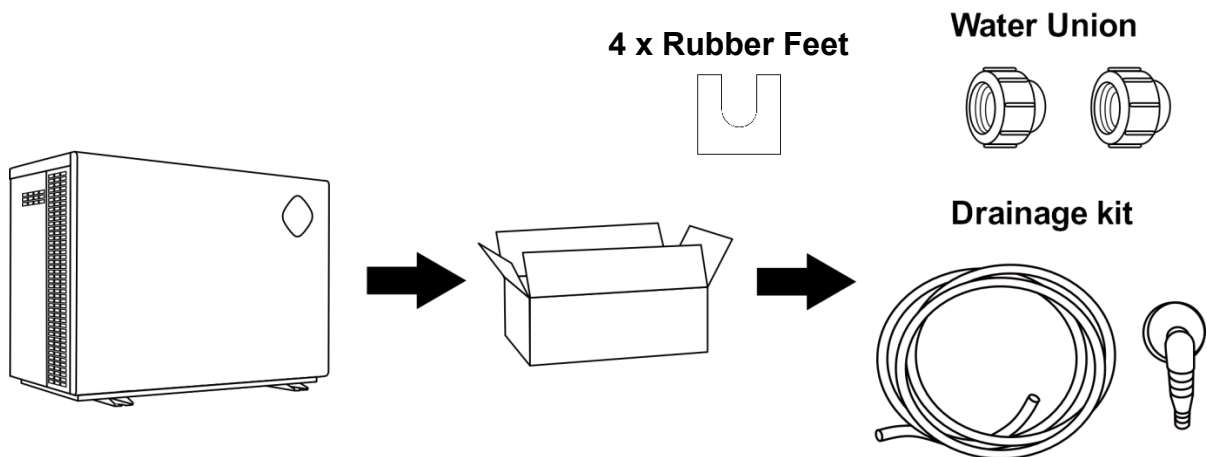
- a. Always keep upright



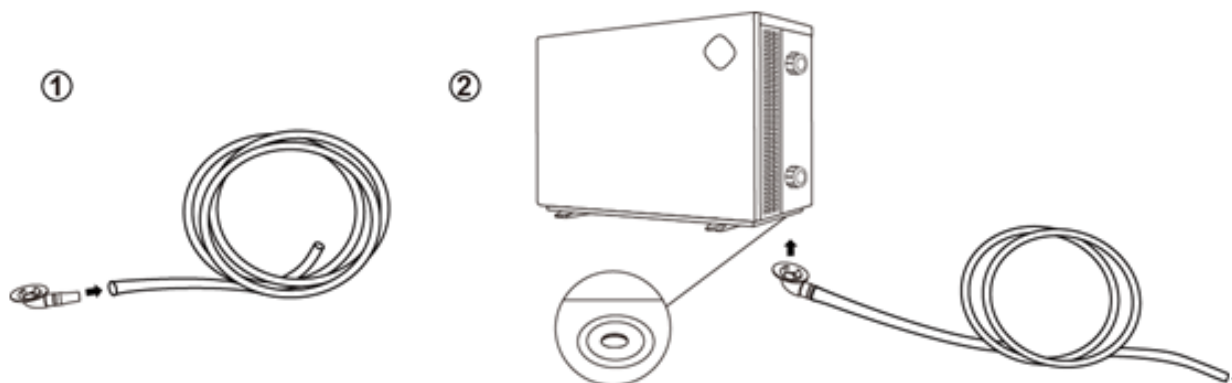
- b. Do not lift the water union
(Otherwise, the titanium heat exchanger may be damaged)



2.Accessories



Connection of the condensate drainage kit:



3.Features

- a. DC Twin-rotary inverter compressor of Mitsubishi
- b. DC Brushless fan motor
- c. EEV Technology
- d. Reverse cycle defrosting with 4-way valve
- e. High-efficiency twisted titanium heat exchanger
- f. Sensitive and accurate temp control and water temp display
- g. High pressure and low-pressure protection
- h. Full protection on electrical system

4.Operating range




To provide you comfort and pleasure, please set swimming pool water temperature efficiently and economically.

- a. The heat pump can work between air-15°C~43°C,
- b. Temperature of heating 18°C~40°C
- c. Temperature of cooling 12°C~30°C

Ideal operation range is between air 15°C ~ 25°C.

5.Introduction of different modes

- a. The heat pump has three modes: High, Medium, and Low
- b. They have different strengths under different conditions.

Mode	Modes	Strength
	High mode	Heating capacity: 100% ~ 20% capacity Fast heating
	Medium mode	Heating capacity: 80% ~ 20% capacity Automatic adjustment according to ambient and water temperature, intelligent optimization. High efficiency and energy saving
	Low mode	Heating capacity: 50% ~ 20% capacity Operating at night.

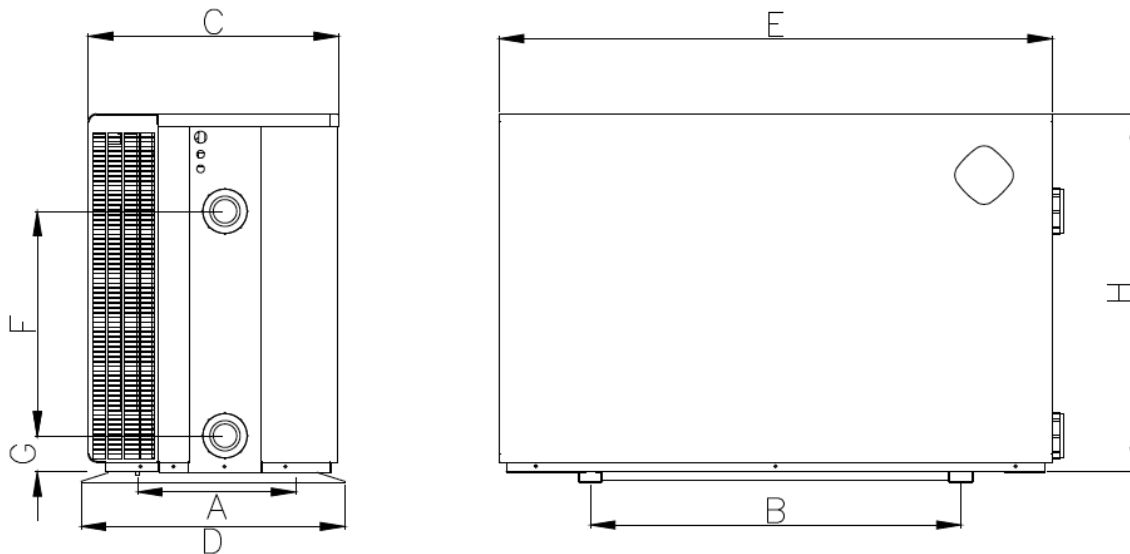
6. Technical parameter

Model	MM-ESV3-110	MM-ESV3-140	MM-ESV3-170	MM-ESV3-220	MM-ESV3-270	MM-ESV3-320	MM-ESV3-400
PERFORMANCE CONDITION: Air 27°C/ Water 27°C/ Humid. 80%							
Max Heating capacity (kW) high speed	11.0	13.8	17.0	22.0	26.9	31.8	40.5
Energy efficiency mode (KW) mid speed	8.8	10.4	13.0	17.5	20.6	26.8	34.5
COP range	16.2~7.3	16.0~7.4	16.1~7.1	16.4~7.4	16.1~7.3	16.2~7.2	16.0~7.0
PERFORMANCE CONDITION: Air 15°C/ Water 26°C/ Humid. 70%							
Max Heating capacity (kW) high speed	7.3	9.2	11.5	15.0	18.0	21.8	29.0
Energy efficiency mode (KW) mid speed	5.8	7.6	9.2	12.4	14.4	18.0	23.9
COP range	7.5~5.0	7.6~5.1	7.8~5.0	8.2~5.1	7.9~5.2	8.0~5.2	8.3~5.1
PERFORMANCE CONDITION: Air 35°C/ Water 26°C/ Humid. 70%							
Cooling capacity (kW)	4.1	5.6	6.5	8.1	10.2	12.2	15.0
TECHNICAL SPECIFICATIONS							
Advised pool volume (m ³) *	20~45	30~55	35~65	40~80	50~95	60~120	85~160
Operating air temperature (°C)	-15°C~43°C						
Compressor	Twin-rotary Mitsubishi DC Compressor						
Heat exchanger	Twisted Titanium Heat Exchanger						
Casing	Marine Grade Aluminum Alloy						
Power supply	230V 1Ph						400V 3Ph
Electrical connection	10A Plug	15A Plug	Hardwired	Hardwired	Hardwired	Hardwired	Hardwired
Rated input power (kW)	0.21~1.55	0.25~1.92	0.31~2.44	0.40~3.05	0.49~3.8	0.60~4.63	0.79~6.1
Rated input current (A)	0.91~6.74	1.09~8.34	1.35~10.60	1.74~13.26	2.13~16.52	2.60~20.13	1.14~8.84
Maximum input current (A)	9.0	11.0	13.0	16.0	18.0	23.0	12 (3)
Sound level at 1m dB(A)	36.3~44.5	36.5~45.9	39.3~46.7	39.5~49.8	39.8~50.2	40.3~50.8	40.6~51.3
Sound level at 10m dB(A)	16.3~24.5	16.5~25.9	19.3~26.7	19.5~29.8	19.8~30.2	20.3~30.8	20.6~31.3
Advised water flow (L/min) ± 20%	65	80	100	125	150	180	230
Water connection (mm)	40						
Net Weight (kg)	66	73	75	91	114	142	160
Net dimension LxWxH (mm)	750*504*656	750*504*656	840*504*656	980*504*756	1135*514*756	1029*512*1107	1139*512*1106

This heat pump is able to perform normal within air temp -15°C~43°C, efficiency will not be guaranteed out of this range. Please take into consideration that the pool heat pump performance and parameters are different under various conditions.

Related parameters are subject to adjustment periodically for technical improvement without further notice. For details, please refer to nameplate.

7.Dimension



Size(mm) Name Model	A	B	C	D	E	F	G	H
ESV3-110	510	450	504	530	750	300	75	656
ESV3-140	510	450	504	530	750	280	75	656
ESV3-170	510	540	504	530	840	350	75	656
ESV3-220	510	680	504	530	980	460	75	756
ESV3-270	520	760	514	540	1135	460	75	756
ESV3-320	520	720	512	540	1029	640	75	1107
ESV3-400	520	760	512	540	1139	650	75	1106

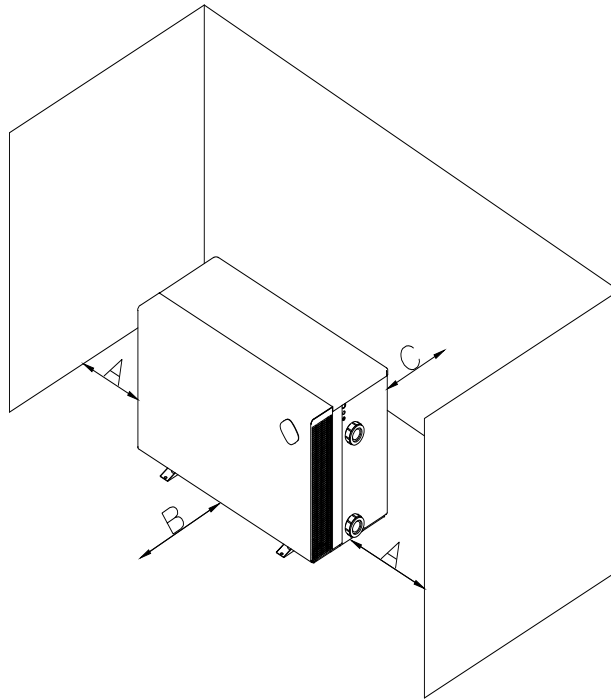
※ Above data is subject to modification without notice.

Note: Above swimming pool heat pump specification drawing is for installation reference only to technical staff.

d.

Installation Guidance

1st case: Single unit – 3 obstacles



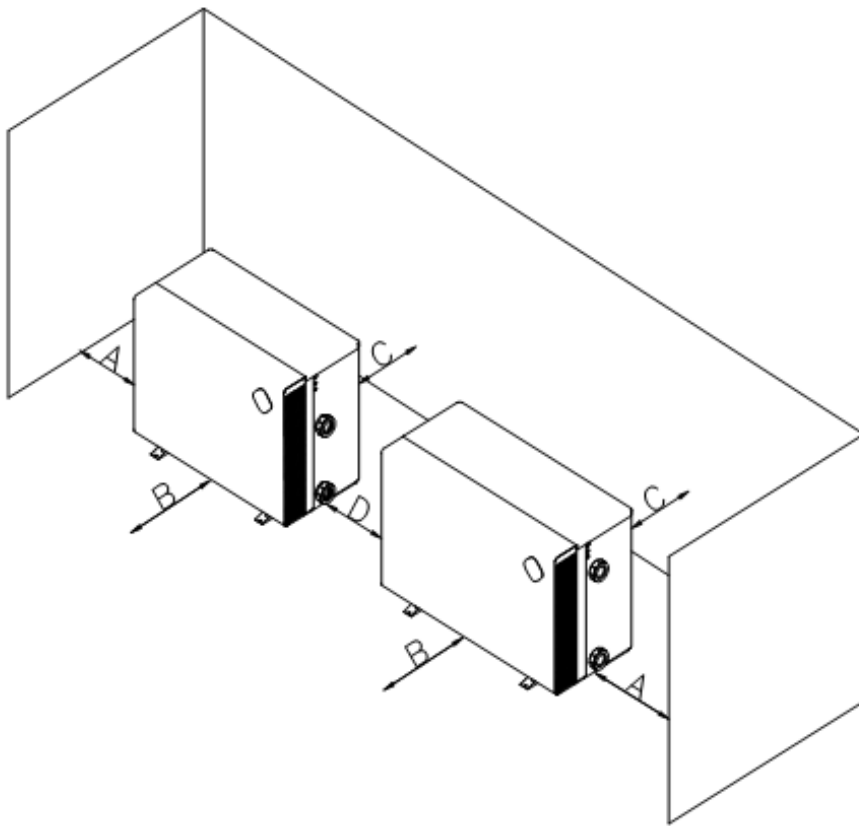
1.5m clearance above

Model number	ESV3-110	ESV3-140	ESV3-170	ESV3-220	ESV3-270	ESV3-320	ESV3-400
Distance A (mm)	300	300	400	500	600	600	600
Distance B (mm)	500	500	500	500	500	500	500
Distance C (mm)	100	100	150	200	250	250	250

Please note that these are absolute minimum distances and where possible should always have a greater difference. Under no circumstances should any of the distances be reduced as performance will be affected. More ventilation is better.

These units must be installed outdoors in a well-ventilated area, its recommended not to be installed in decks, under houses, in sheds, or any sorts of indoor locations.

2nd case: Multiple units – 3 obstacles



1.5m clearance above

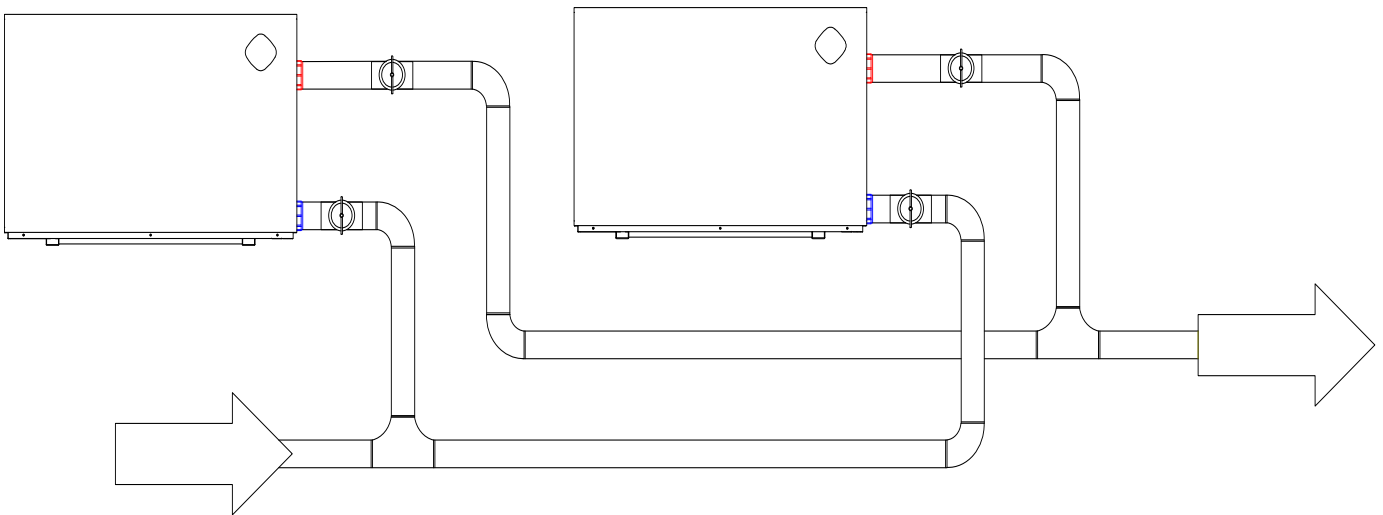
Model number	ESV3-110	ESV3-140	ESV3-170	ESV3-220	ESV3-270	ESV3-320	ESV3-400
Distance A (mm)	300	300	300	400	400	500	500
Distance B (mm)	300	300	300	400	400	500	500
Distance C (mm)	100	100	100	200	200	200	200
Distance D (mm)	600	600	800	1000	1000	1200	1200

Please note that these are absolute minimum distances and where possible should always have a greater difference. Under no circumstances should any of the distances be reduced as performance will be affected. More ventilation is better.

These units must be installed outdoors in a well-ventilated area, its recommended not to be installed in decks, under houses, in sheds, or any sorts of indoor locations.

Plumbing Multiple units:


Multiple heat pumps acting as one system should be connected in Cascade (Parallel Connection). Adequate flowrate should be provided to all the units in the system to ensure efficient heating (Please refer to the commissioning section in the manual to learn about heat pumps commissioning). The diagram below represents the cascade connection



1. Installation reminder

Only competent persons are authorized to install the heat pump and should be educated with the relevant building codes and standards of their current state or local governing body for all electrical, mechanical and water services to prevent danger or damage to the unit.

a. Location and clearances

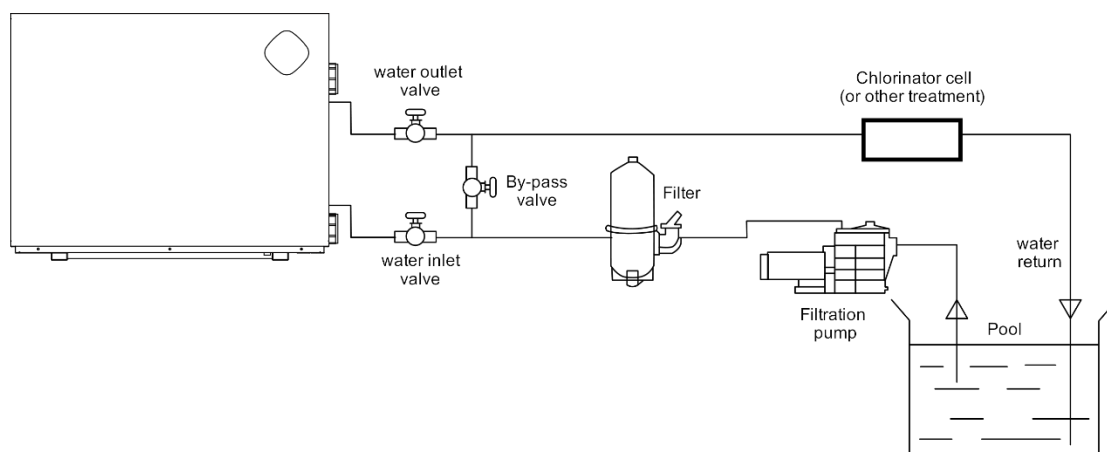
 The inverter pool heat pump should be installed in a good ventilation place.;

b. Typical installation diagram

Installations can differ dependent on-site conditions below is only a representation of one possibility.

Note: the inlet and outlet positions for the pipework is a representation only and can be positioned differently.


Please see section: Installation options for more information of accessories available and different plumbing layouts

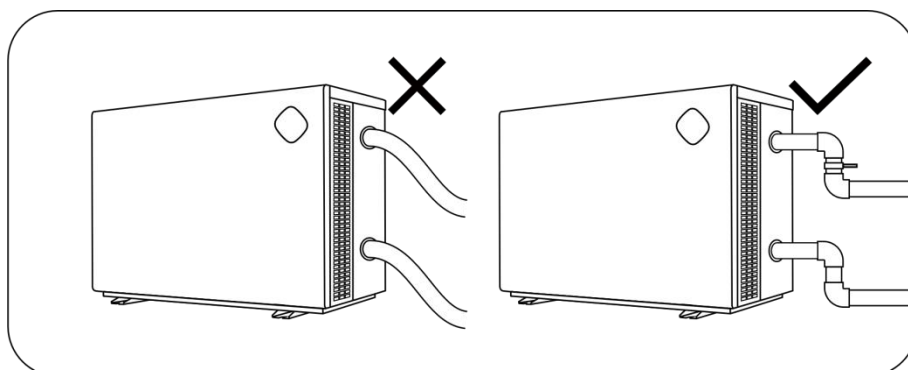


2. Placing the unit and water connections

- 1) The frame must be fixed by bolts (M10) to concrete foundation or brackets. The concrete foundation must be solid and fastened; the bracket must be strong enough and antirust treated;
- 2) Please don't stack substances that will block air flow near inlet or outlet area, and there is no barrier within 50cm behind the machine, or it will affect the efficiency of the heat pump and even stop the machine;
- 3) The machine needs an appended pump (Supplied by the user). The recommended pump specification-flux: refer to Technical Parameter, Max lift $\geq 10\text{m}$;
- 4) When the machine is running, there will be condensation water discharged from the bottom, please pay attention to it. Please hold the drainage nozzle (accessory) into the hole and clip it well, and then connect a pipe to drain the condensation water out.
- 5) Please consult with your local service centre for indoor installation requirements.

3. Water pipe connection

 The inlet and outlet water unions can't stand the weight of soft pipes. The heat pump must be connected by hard pipes!

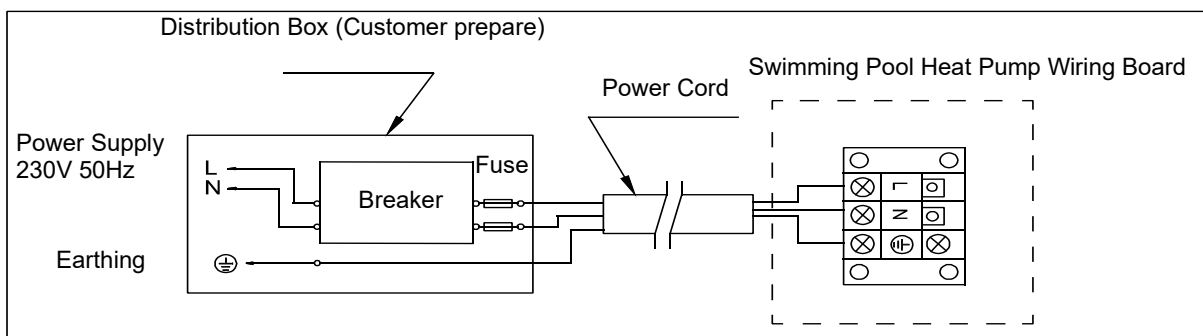


4. Wiring requirements

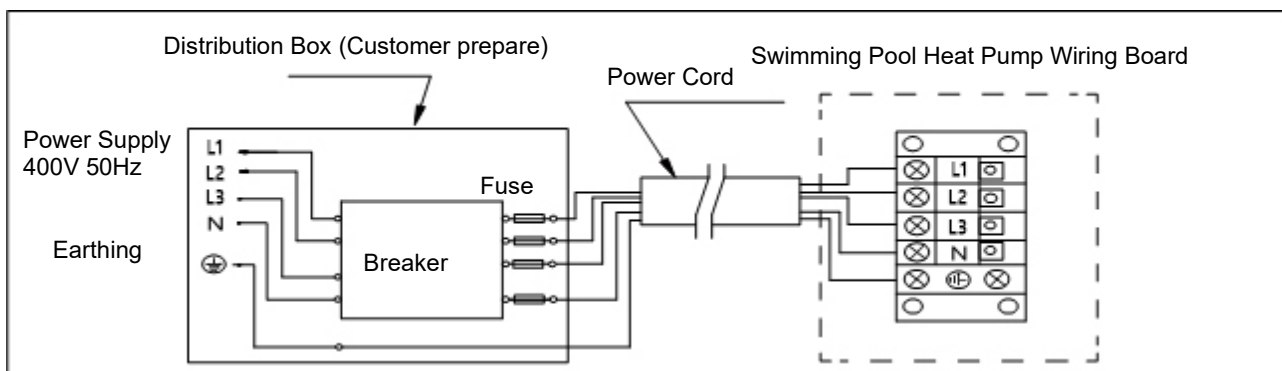
- Connect the heat pump to an appropriate power supply, the voltage should comply with the rated voltage of the product.
- The machine **must** be earthed
- Wiring must be handled by a professional technician according to the circuit diagram.
- Install electrical protection device according to local code for wiring
- The layout of power cable and signal cable should be orderly and not affecting each other.

5. Electric wiring diagram


a. For power supply: 230V 50Hz



b. For power supply: 400V 50Hz



Note:

-  Must be hard wired, plug is not allowed.
- The swimming pool heat pump must be earthed well.

6.References for protecting devices and cable specification

MODEL		ESV3-110	ESV3-140	ESV3-170	ESV3-220	ESV3-270	ESV3-320	ESV3-400
Breaker	Rated Current (A)	10	16	16.0	20	20	25	15
	Rated Residual Action Current (mA)	30	30	30	30	30	30	30
Power Cord (mm ²)		3x1.5	3x2.5	3x2.5	3x4	3x4	3x6	5x2.5
Signal cable (mm ²)		3x0.5	3x0.5	3x0.5	3x0.5	3x0.5	3x0.5	3x0.5

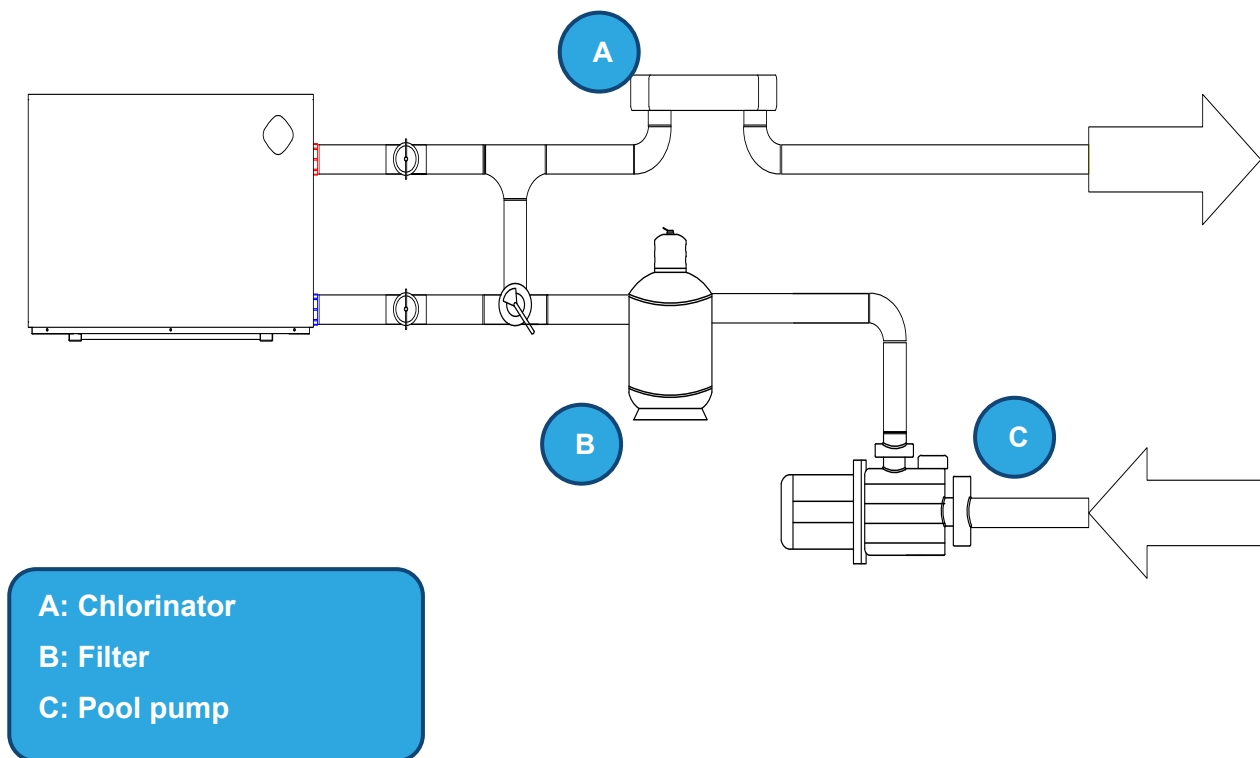
※ Above data is subject to modification without notice.

Note: Above data is adapted to power cord < 10m. If power cord is 10m ~ 40m, the wire diameter must be increased. The signal cable can be extended to 50m maximum.

7. Installation options:

○ Flow switch activated heating

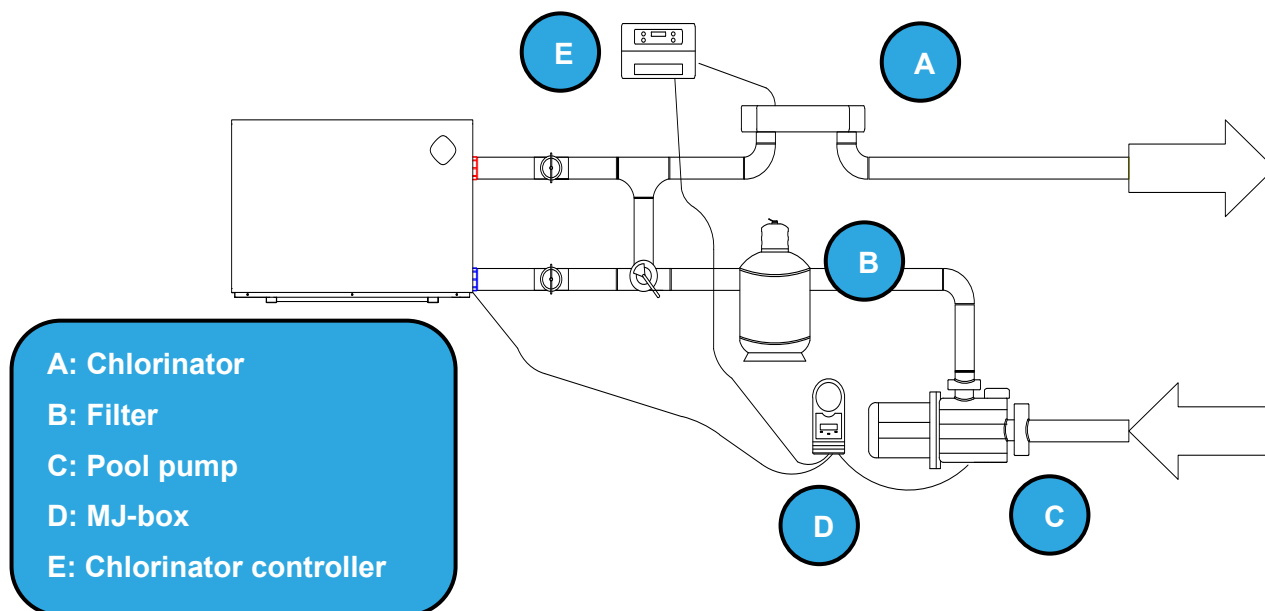
The heat pump is activated by the flow of water initiated from the filtration/circulation pump, if the heater gets to temperature within the timers the unit will first start to use the inverter technology to slow the machine down to maintain the temperature and eventually to a stop.



1. Chlorinator controller initiates the filtration pump.
2. Heat pump's flow switch senses the water flowing through the heat pump.
3. Heat pump starts and will run until temperature is reached or filtration pump switches off
4. No additional internal wiring to the heat pump is required in this set up
5. No additional settings needed to be changed
6. If circulation pump is not running and no flow is detected unit will display E3 – this is normal and an indication the unit is sitting idle waiting for the filtration pump to start again.
7. If the pool temperature is not reached within the filtration times you may need to extend the timers to match the heating requirement.

- **Heat pump activation without using the chlorinator controller and using the one pump used for filtration (additional controller required)**

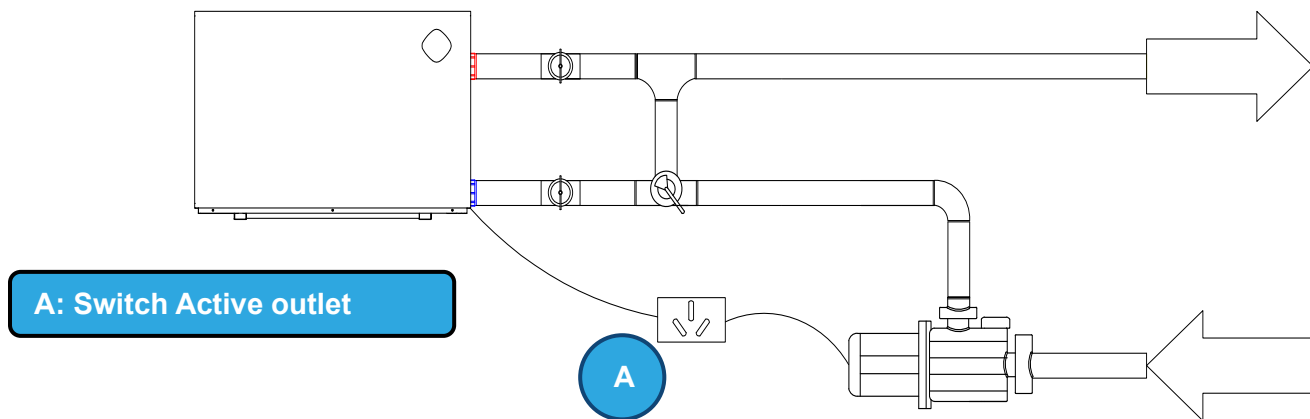
An on-board pump output relay can activate the main filtration pump by using it in combination with a “single pump controller” without using the chlorinator timers needing to be activated which will stop over chlorination but still use a single supply pipework for the pool. This set-up is best when only single pipework is available from pool and doesn't have individual heating pipework. Efficient with only one pump working.



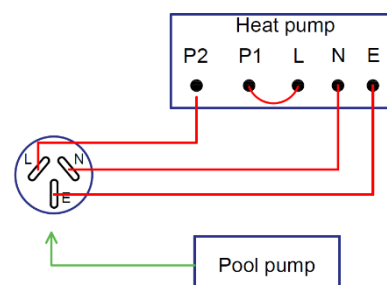
1. Termination socket is labelled (Pump control output) found on the side of heat pump, and connects to P1 – P2 on the on-board relay and is activated by the timers and pool temperature.
2. Once temperature is reached or the timer is finished the heat pump will switch off the relay output stopping the circulation pump.
3. If the pool reaches temperature but the timer is still active the heat pump will switch off relay to stop the circulation pump. Whilst the timer is still active every hour it will run the circulation pump for 2 minutes to test the water temperature. If the temperature is 1 degree below set point the heat pump will continue to run the circulation pump and start the heating process again.
4. Pump control socket only to be used with low voltage cable and devices
5. Heat Pump timers are set through the mobile application and required a Wi-Fi connection. If no Wi-Fi is present, then additional external timer may be required (sold separately)
6. On the single pump controller, connect the black power cable to a 240V GPO, connect the piggyback cord into the chlorinator, and plug the pump into the bottom of the controller.
7. Connect the Fig 8 wire from the single pump controller to the pump control output terminals. (See single pump controller manual for more information)
8. Adjust parameter “P6” to 100 as per section E

○ Individual circulation pump installation

An onboard output initiates the circulation pump to start and stop from the heat pump itself based on temperature and timers. For use when there are dedicated heating pipes and to separate from the filtration timers.

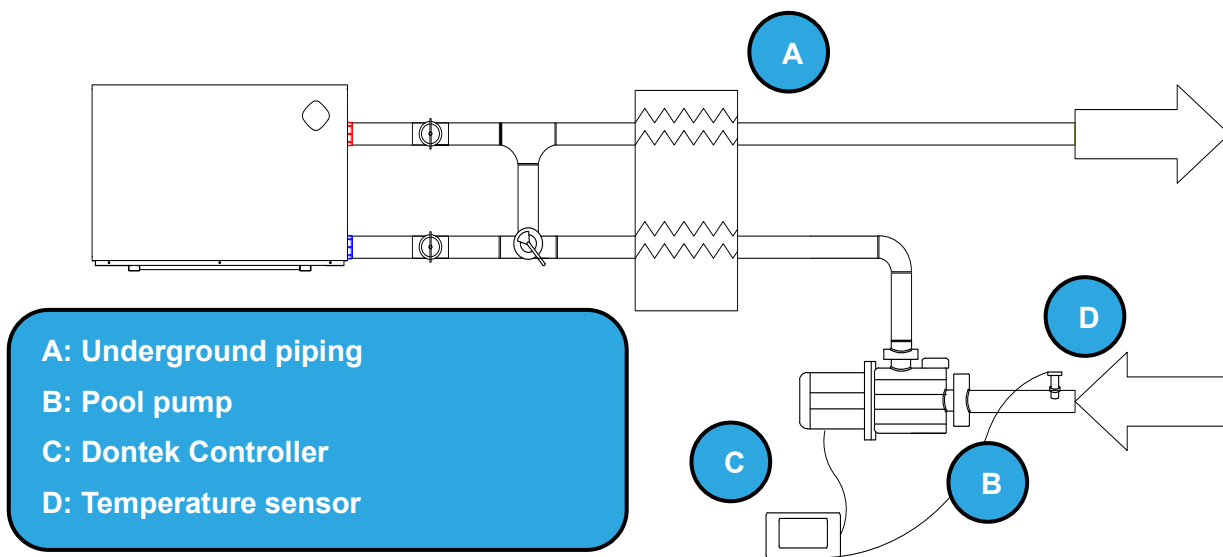


1. Must be completed by a qualified electrician
2. Termination points are labelled P1-P2 inside the electrical compartment Relay is activated by timers and pool temperature.
3. Once temperature is reached or the timer is finished the heat pump will switch off the relay output stopping the circulation pump.
4. If the pool reaches temperature but the timer is still active the heat pump will switch off relay to stop the circulation pump. Whilst the timer is still active every hour it will run the circulation pump for 2 minutes to test the water temperature. If the temperature is 1 degree below set point the heat pump will continue to run the circulation pump and start the heating process again.
5. Please remove any terminals within P1-P2 before connecting 230V.
6. P1 – P2 relay up to 10A output for circulation pump (check total load on circuit when combined) (P1 and P2 is an output relay switch not active neutral terminals, please see wiring diagram for further information.)
7. Heat Pump timers are set through the mobile application and required a Wi-Fi connection. If no Wi-Fi is present then additional external timer may be required (sold separately)
8. It is recommended to install a power point for the pump to plug into for any future service work to the pump which may be required.
9. Circulation pump should be sized accordingly to suit the site conditions and flow required.
10. Adjust parameter “P6” to 100 as per section E.



○ Solar retro

In some situations, when a heat pump is replacing a solar heating system, the pipework is available to be used next to the house but there is no way of adding a new electrical circuit to the pool equipment. With the use of an additional temperature sensor, you can use the in-built flow switch to activate the heating. Allowing you to use the existing solar pump and to



install the heater closer to the switch board.

1. It may be impractical to get a new power cable from the house switch board to the pool equipment area due to finished flooring etc., in this case it may be possible to use the existing pipework which connects to the house and install a power cable from there.
2. An external thermostat controller can initiate the existing circulation pump, thus running the heat pump through the flow switch for full temperature control.

Please speak to your installer for more information.

3. No additional wiring to the heat pump is needed internally
4. Timers are set on the external thermostatic controller
5. Set heat pump a couple of degrees above the set point temperature of the external temperature controller.

○ Automation systems and additional controls

For 230V auxiliary outputs, please see Madimack automation bridge (sold separately)
www.madimack.com.au/brochures

The heat pump comes with easy to connect socket labelled as control input

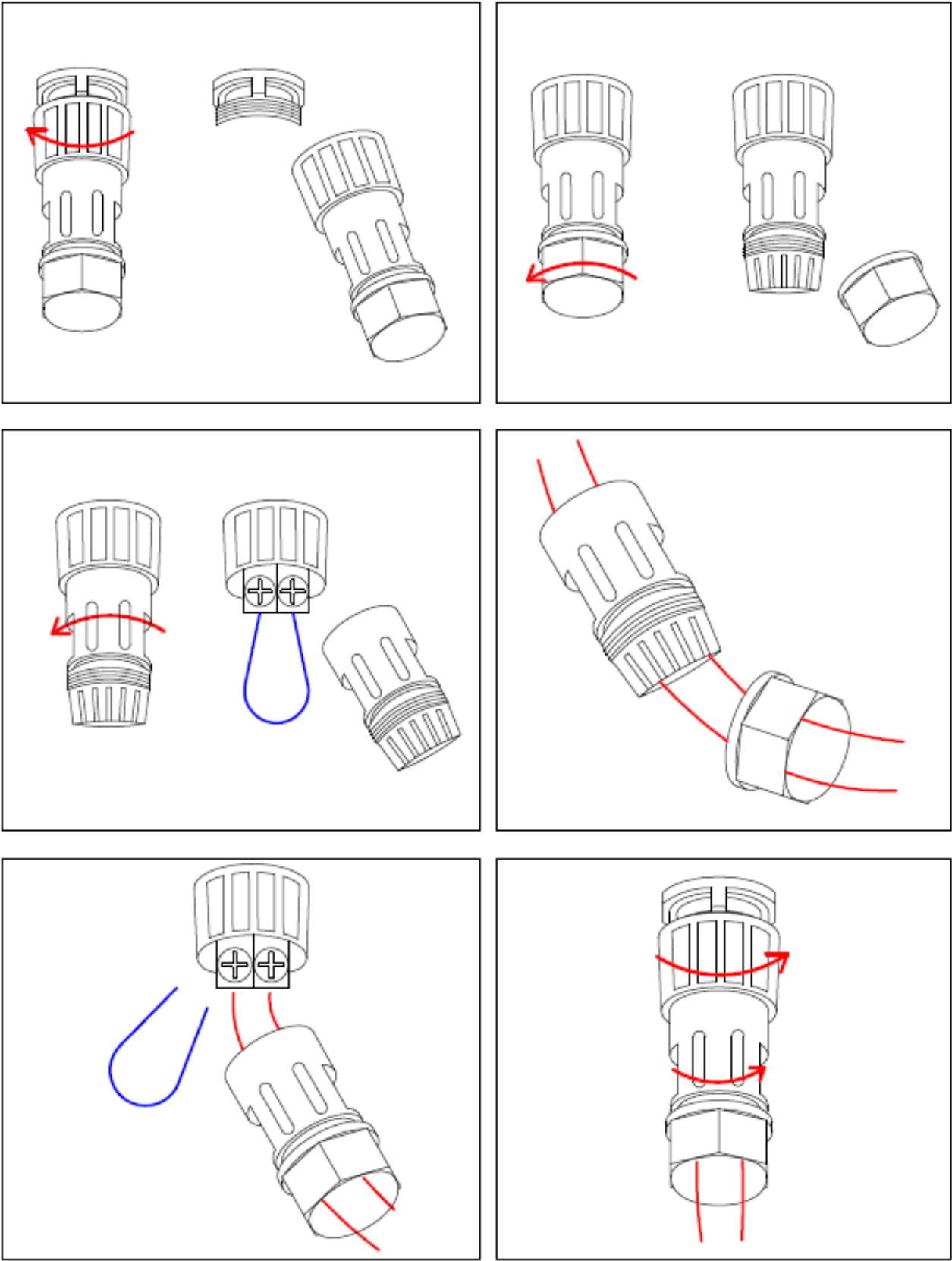
The unit comes prewired with a bridge cable connected. To add an external control to activate the heat pump, remove the bridge and add in a volt free terminal connection. Please check with the automation system provider that the connection is volt free and the best way to install with their set-up.

please see control socket connection diagram for further information around connecting to the socket.)

If the external controller is not initiating the heat pump to operate the display will show the word "OFF"

f. Control socket connection diagram

For Control input connection and Pump control output







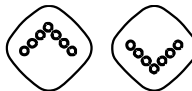


e.

Operation Guidance

1.Key Function



Symbol	Heating & cooling modes
	<ol style="list-style-type: none"> 1. Power On/Off 2. Wi-Fi setting
	<ol style="list-style-type: none"> 1. Lock/Unlock Screen 2. Heating mode (18-40°C) 3. Cooling mode (12-30°C) 4. Auto mode (12-40°C)
	<ol style="list-style-type: none"> 1. High mode  2. Medium mode  3. Low mode 
	<ol style="list-style-type: none"> 1. Temperature Setting

Attention:

- The controller has power-down memory function.
- The buttons will turn dark when it's locked.








2.Screen Display



a. Plugged without turning on

b. Power on




	Heating mode
	Cooling mode
	Auto mode
	Running speed percentage
	Wi-Fi connection
	Inlet
	Outlet

3. Operation Instructions


a. Screen Lock

- 1) There is automatic screen lock function. No operation for more than 30 seconds, screen will automatically lock, and screen will dim while the lock button will light on, and other button light will be off.



- 2) Press “” for 3 seconds to unlock the screen; screen and buttons will light on.






- 3) Press “” for 3 seconds to lock the screen; screen will be dark; lock button lights on and other buttons will light off.



- 4) Only “” works under off-screen; other buttons work after screen on.



- 5) Lock Period: only “” lights on. If with Wi-Fi, “” and “” light on.

b. Power On





Press “” for 3 seconds to unlock screen. Press “” to power on machine.



c. Temperature Setting







Press “” and “” to display and set temperature under screen on.

d. Mode Selection


Heating/Cooling/Auto



Press “” to switch among heating “”, cooling “” and auto mode “”.

- 1) Heating mode “”: Water temperature setting range(18-40°C)





- 2) Cooling mode “”: Water temperature setting range(12~30°C)



3) Auto mode“”: Water temperature setting range(12~40°C)

* When water inlet temperature is higher than setting point, automatic cooling mode starts.

* When water inlet temperature is lower than setting point, automatic heating mode starts.

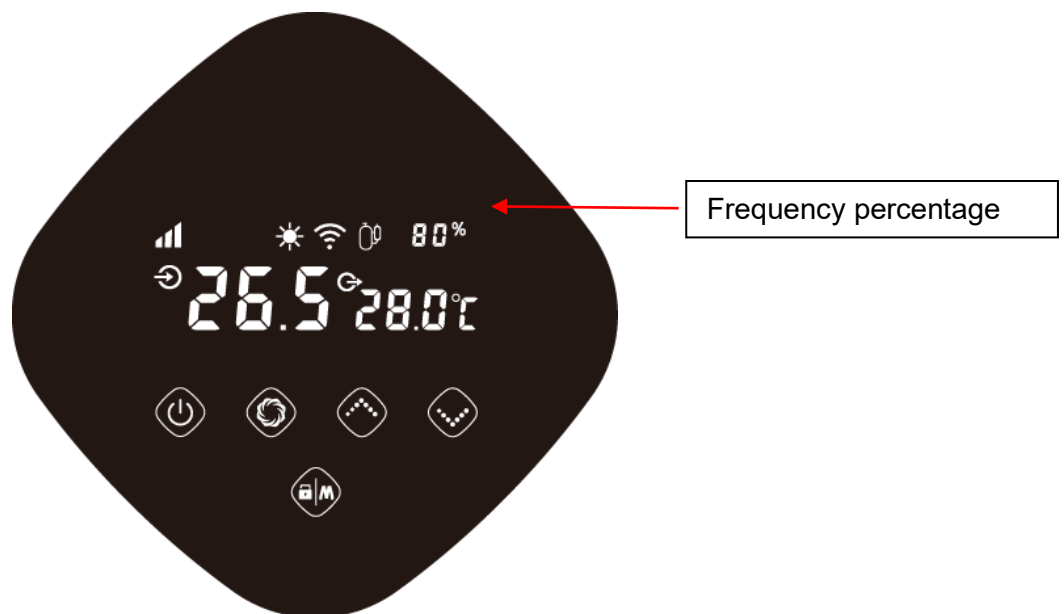
e. Power/Perfect/ Low mode

Heating mode: Press“” to switch among High mode , Medium mode  and Low mode .

Cooling and Auto mode: only support High mode , Medium mode .



f. Operating frequency

Compressor icon lights on during operation. Operation frequency speed will be showed on screen as below:




g. Wi-Fi



1) Wi-Fi connection

When the screen is on, press " "for 3 seconds, after " " flashing, enter Wi-Fi connection.

Connect Wi-Fi on mobile phone and input password, and then control equipment by Wi-Fi.

When APP connects Wi-Fi successfully, " " lights on.

2) WIFI reset (WIFI password change or the network configuration change)

Press " " for 10 seconds, after " " slowly flashing for 60s, and lights off. Clear configuration records and repeat step 1).

3) " " will always be on after connection.

Please see picture on the next page for detailed instructions:

1 InverGo Download



Android

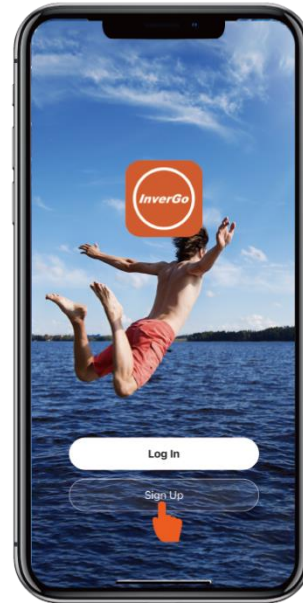


iOS

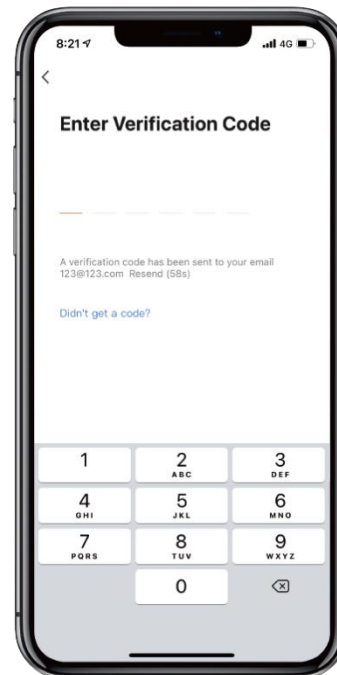
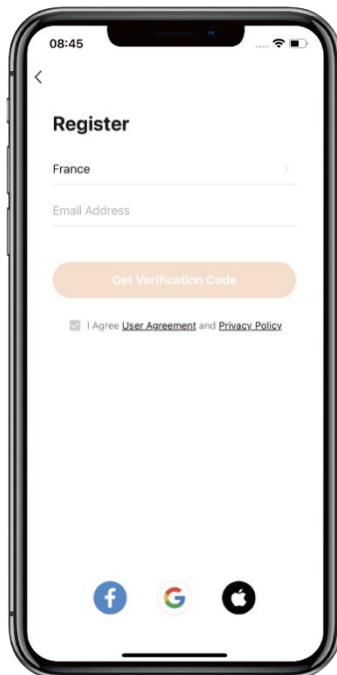


2 Account Registration

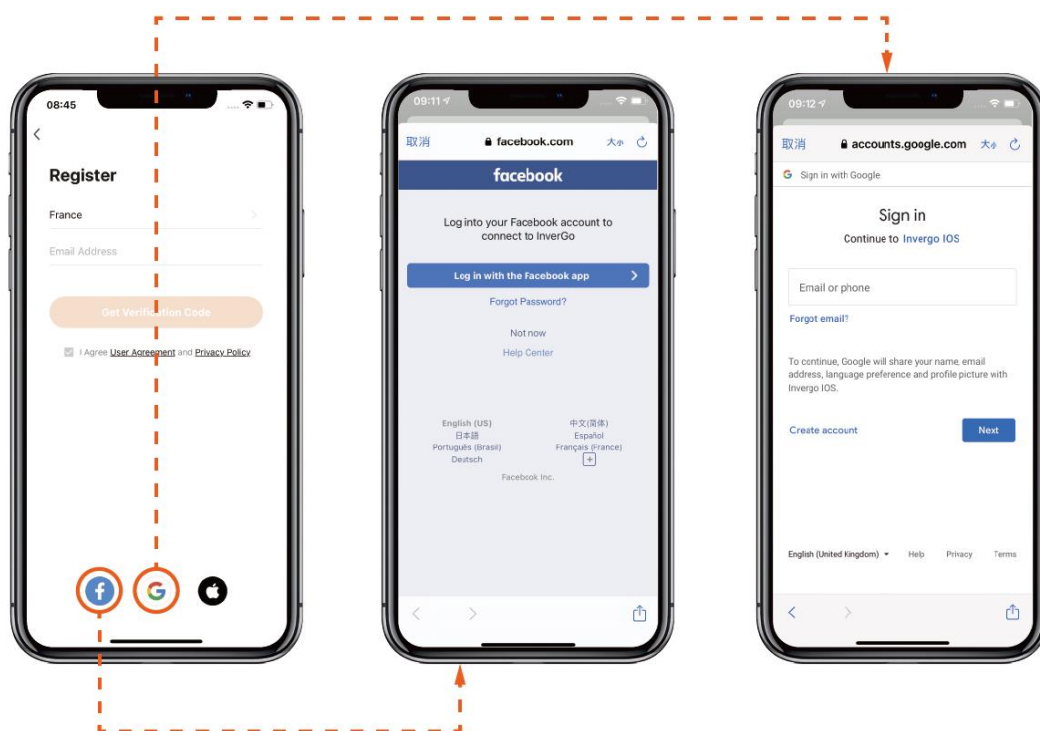
Register by e-mail or third-party application.



a. E-mail registration.

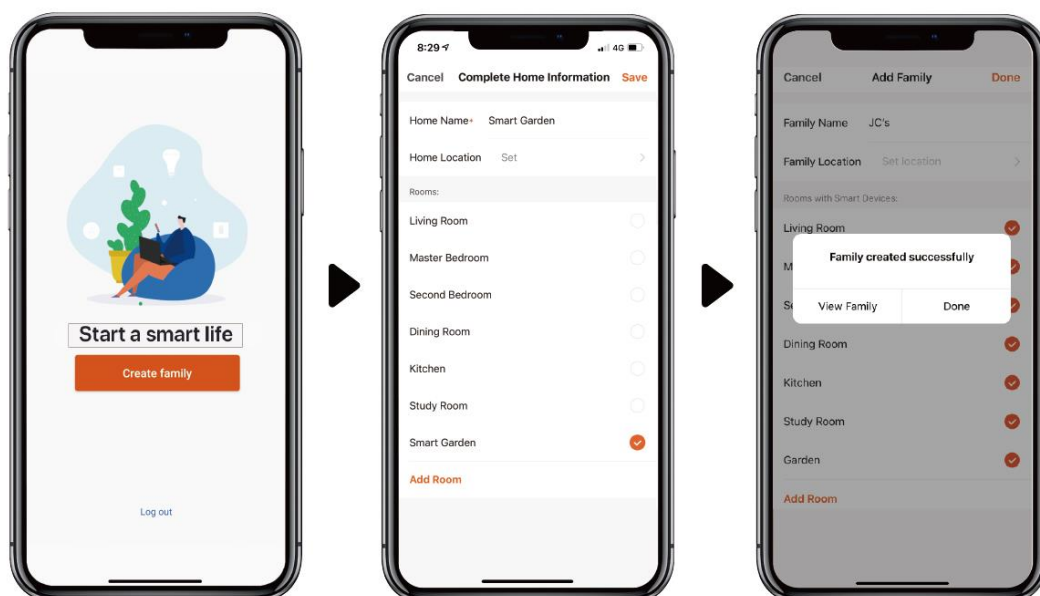


b. Register through third-party application



3 Create Family

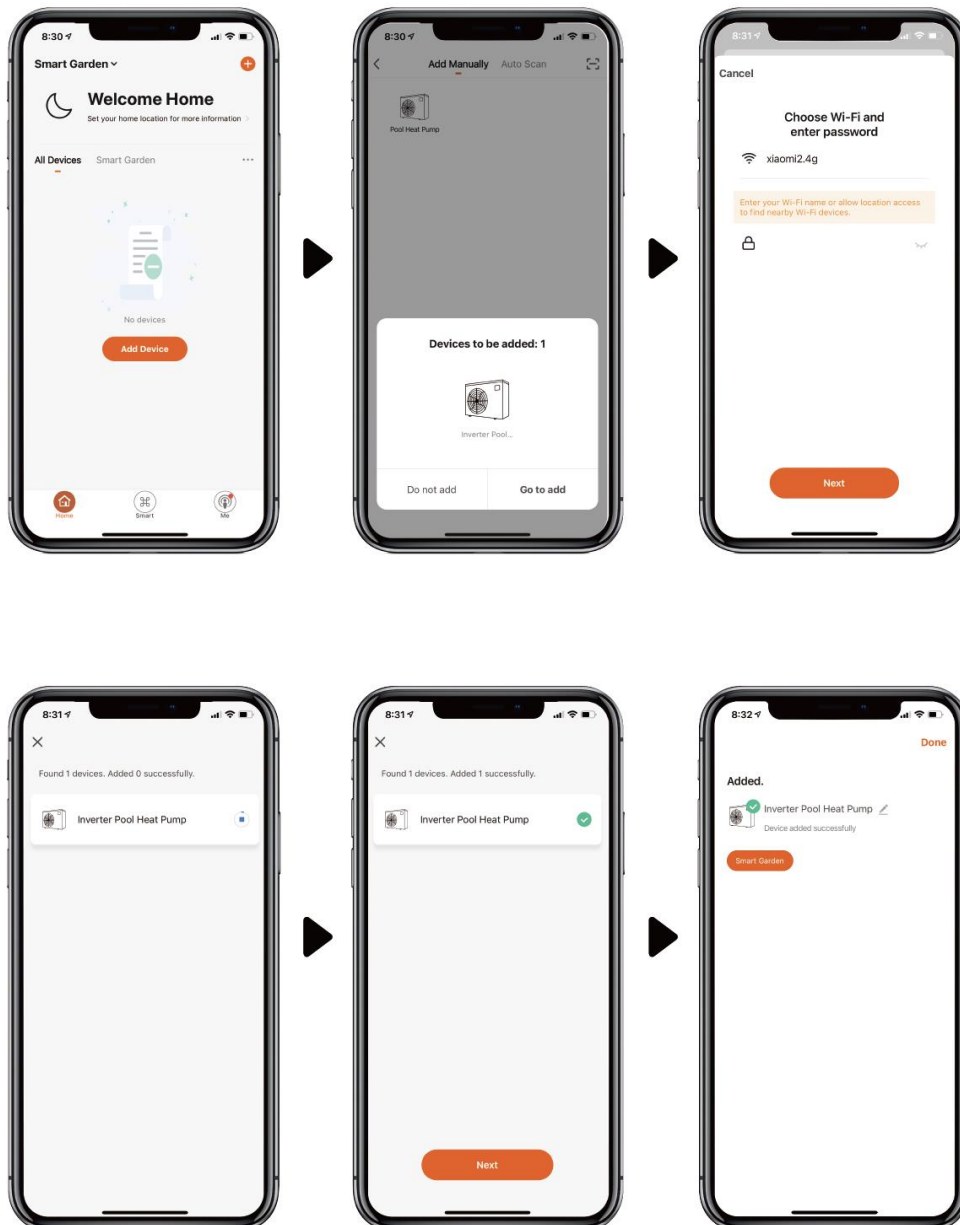
Please set family name and choose location of device.



4 APP Pairing

a. With Bluetooth

1. Please confirm that you're connected to Wi-Fi and your Bluetooth is on.
2. Click "Add Device", and then follow the instructions to pair device.



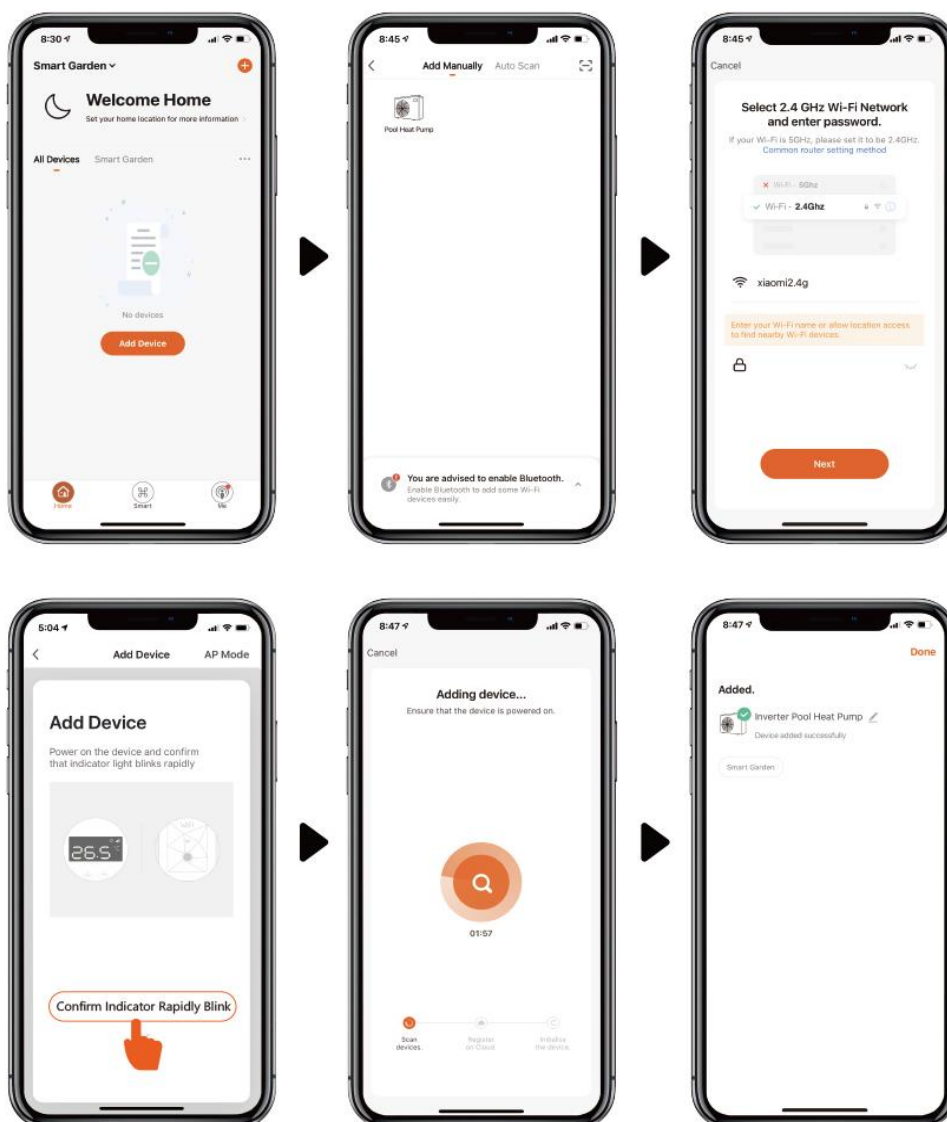
b. With Wi-Fi

1. Please make sure you are connected to Wi-Fi.

2. Press "🔒" for 3 seconds to unlock the screen. Press "⏻" for 3 seconds and release. After hearing "Beep", enter Wi-Fi password in app. During connection, "📶" will flash. Once the app connects to Wi-Fi successfully, "📶" will display.



3. Click "Add Device", and then follow the instructions to pair device.

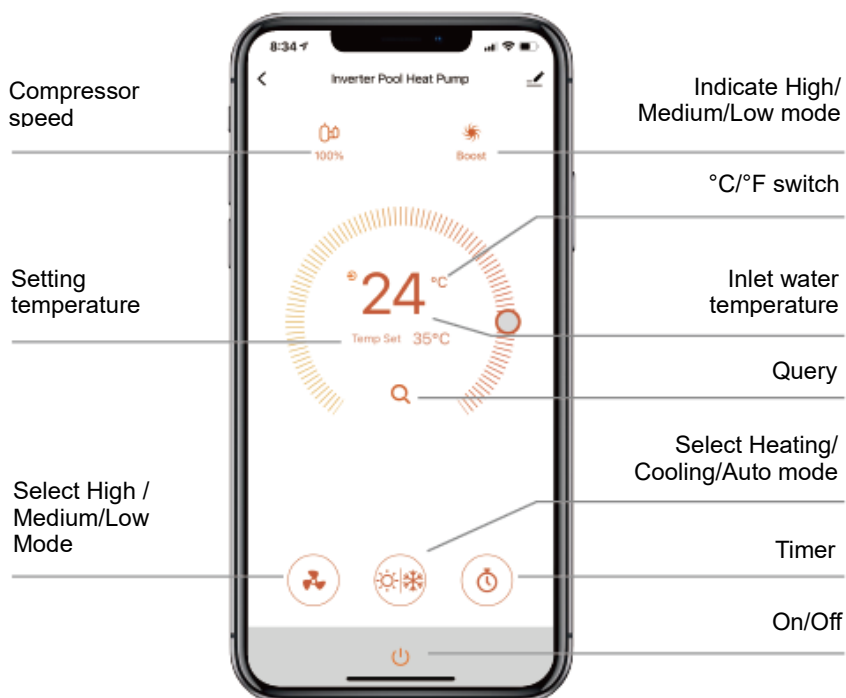


5 Operation

1. For heat pump with Heating function only:

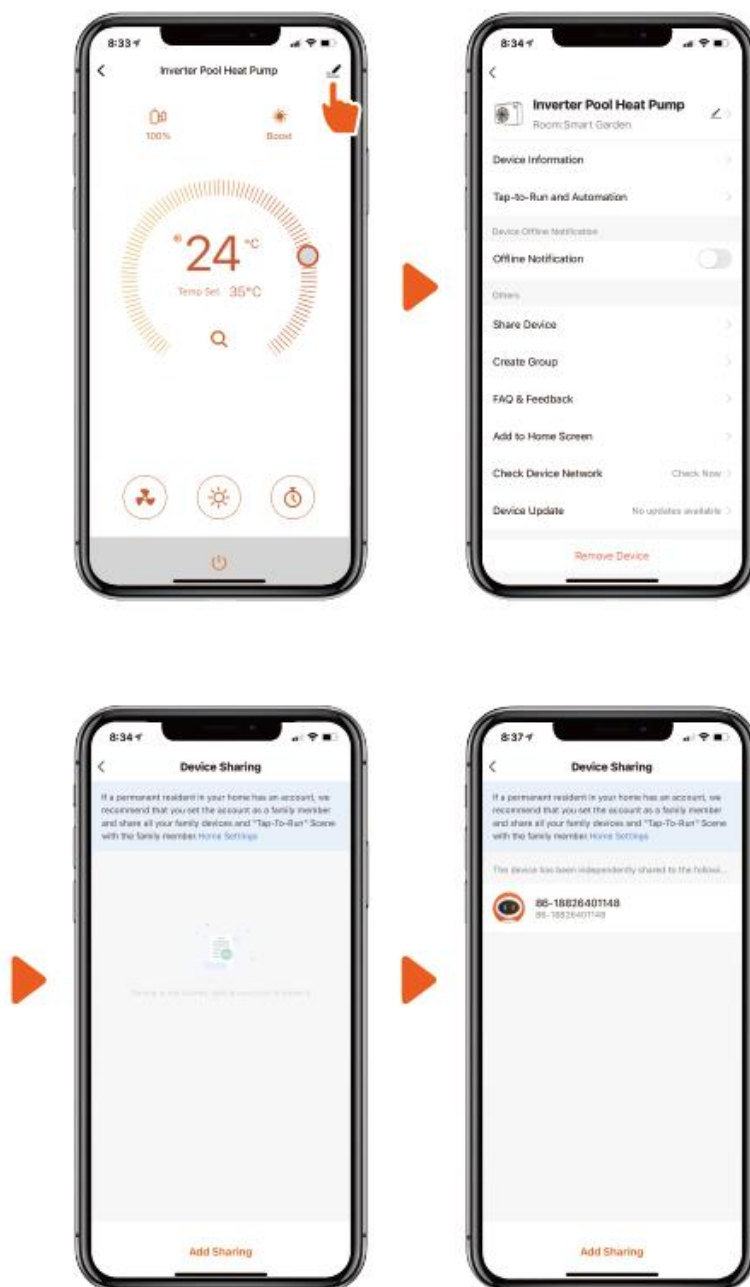


2. For heat pump with Heating & Cooling function:



6 Share Devices to Your Family Members


After pairing, if your family members also want to control the device, please let your family members register “InverGo” first, and then the administrator can operate as below:





Notice:

1. Weather forecast is just for reference.
2. App is subject to updates without notice.

h. Defrost Cycle

Automatic defrosting: When machine is auto defrosting,  will flash, and return to previous working mode when it finishes.

- 1) Defrost mode usually last for around 15 minutes, during this period, the heat pump fan will stop running, and relatively louder noise will be heard. The heat pump will reverse the refrigeration cycle in an attempt to melt any frost that have formed on the internal components, therefore its totally normal to witness higher condensation rate around the unit (Frost melting) and white smoke coming out of the unit (Water Vapor).
- 2) The whole process is completely automated and you don't need to worry about it.
- 3) In case the heat pump is engaging the defrost cycle multiple times within hours, and in temperatures above 16 – 17 degrees of ambient air this indicates that there is an issue in the ventilation, check the ventilation clearances section in the manual and make sure that your heat pump is fitted to the recommended distances.
- 4) Manual Defrosting: To enter forced defrosting mode, the compressor must be working

more than 10 minutes. in heating mode, press “” and “” on touch controller simultaneously for 5 seconds to start forced defrosting.

(Remarks: the interval between manual defrosting should be more than 35 minutes.)

Operation and end way of Automatic and Manual defrosting is same.

f.

Testing

1. Heat pump checks before use

- a. Inspect heat pump before use
- b. The ventilating device and outlets are operating adequately and are not obstructed.
- c. It's prohibited to install refrigeration pipe or components in corrosive environment.
- d. Inspect the electric wiring on basis of the electric wiring diagram and earthing connection.
- e. Double confirm the main machine power switch should be off.
- f. Check temperature setting.
- g. Inspect the air inlet and outlet.





2. Leakage Detection Notice and Method

- a. Leakage checking is prohibited in closed area.
- b. The ignition source is prohibited during the leakage inspection. A halide torch (or any other detector using a naked flame) shall not be used.
- c. Leakage detection fluids can be applied with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe.
- d. Vacuum completely before welding. Welding can only be carried out by professional personnel in service center.
- e. Please stop using while gas leakage occurs, and contact professional personnel in service center.

3. Trial

- a. The user must "Start the Pump before the Machine, and Turn off the Machine before the Pump", or the machine will be damaged.
- b. Before start the heat pump, please check for any leakage of water and set the appropriate temperature, then switch on the power.
- c. In order to protect the swimming pool heat pump, the machine is equipped with a time lag starting function, the fan will run 1 minute earlier than the compressor when starting the machine, and it will stop running 1 minute later than the compressor when power off the machine.
- d. After the swimming pool heat pump start up, please kindly checking for any abnormal noise from the machine.



Running status checking

Press "" for 5 seconds to enter running status checking. During this time, the display will show the status symbol "C0" and its corresponding value. Change status through "" and "" to check corresponding value. Press "" to quit "Running Status Checking".


Running status checking table:

Symbol	Content	Unit
C0	Inlet water temp	°C
C1	Outlet water temp	°C
C2	Ambient temp	°C
C3	Exhaust gas temp	°C
C4	Evaporator coil pipe temp	°C
C5	Return gas temp	°C
C6	Cooling coil pipe temp	°C
C9	Cooling plate temp	°C
C10	Electronic Expansion Valve (EEV) opening angle	P
C11	DC motor fan speed (AC motor fan is unavailable)	r/min

1. "P" Parameters Checking

1.1 Press "" and "" together for 5 seconds to enter "parameter checking" status, parameter code "NO.P0" will blink on the left, parameter value "2" will display on the right.



1.2 Press "" Key and "" Key to check the parameters.

1.3 Press "" key to exit "parameter checking" status.

2. Modify parameters

2.1 In "parameter checking" status, press "" to enter "parameter setting" status. At this moment the "parameter value" will blink.

2.2 In "parameter setting" state, press "" and "" to change the parameters value

2.3 Press "" to confirm and return to the previous status; Or press "" key to quit and return to the previous status.

3. Parameter Table

NO.	Content	Adjust range	Step length	Default
P0	Water pump running way	0 : Continuation 1 : Water temp control 2 : time/water temp control	1	2
P1	Time setting (only available when the water pump running way is set to "2")	10 ~ 120min	5 min	60 min
P2	Compressor continuously running time in defrosting mode	30 ~ 90min	1min	35min
P3	Defrosting start temp	-17 ~ 0°C	1°C	-7°C
P4	Defrosting running time	1 ~ 12min	1min	12 min
P5	Defrosting quit temp	8 ~ 30°C	1°C	13°C
P6	Single pump option	On/off 50 ~ 100	1	off
P10	Compressor speed control	0 : Auto, 1 : Manual	1	0
P12	Electronic expansion valve overheat level (heating)	-10 ~ 20	1	3
P13	Electronic expansion valve overheat level (cooling)	-10 ~ 20	1	5
P14	Electronic expansion valve manual/auto	0 : Auto, 1 : Manual	1	0
P15	Electronic expansion valve opening setting (heating)	50 ~ 240	2P	175 (H5)
P16	Electronic expansion valve opening setting (cooling)	50 ~ 240	2P	175 (H5)
P20	Power off memory function	0 — NO, 1 — YES	1	1

g.

Commissioning

Flow Rates

OPTIMUM FLOW RATE DIFFERENTIAL FROM INLET TO OUTLET IS BETWEEN 2-3 DEGREES

Each Pool Heat Pump has a minimum flow rate requirement please check the specification table to ensure the circulation pump in use is adequately sized.

Calibrating the flow rate

By using the running status function on the touch controller, it is easy to calibrate the check valves installed for optimum flow rates through the heat pump.

Madimack Heat Pumps have a built-in flow switch which will deactivate the heating function if not enough water flow is detected. The Heat Pump has a large range operation up to a seven-degree differential. If the temperature differential is above 7 degrees, the built-in flow switch or E6 Error will be displayed indicating not enough flow detected.

Recommended procedure

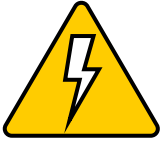
1. Open all isolating valves
 2. Fully close the by-pass and switch the unit on to max temp.
 3. Wait 3-4 minutes until heat pump is at 100% Capacity
 4. Check inlet and outlet temperature through on-screen controller (Check "Running status check" in the previous section to obtain C0 and C1 values)
 5. Open the by-pass valve to increase temperature differential (The difference between C0 and C1 values)
 6. Close the by-pass valve to decrease temperature differential (The difference between C0 and C1 values)
 7. Once optimum temperature difference (2-3 °C) achieved lock position of by-pass if possible.
-

Checklist:

- ☐ Unit has been installed level
- ☐ Minimum ventilation requirements are correct to standards shown in appendix K
- ☐ Condensation drain pipe has been connected and drains away from unit
- ☐ Rubber feet have been placed underneath unit
- ☐ Warranty registration details have been filled out in section L
- ☐ Temperature differential has been calibrated between 2-3

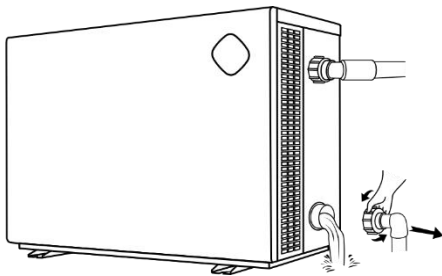
h.

Maintenance



“SWITCH OFF” power supply to the heater before cleaning, examination or repairing supply of the heater before cleaning, examination and repairing.

- 1) In the winter season, when you don't swim:
 - a. Cut off power supply to prevent any machine damage.
 - b. Drain water clear of the machine.
 - c. Cover the machine body when not in use.



IMPORTANT!

Unscrew the water nozzle of inlet pipe to let the water flow out.

When the water in machine freezes in winter season, the titanium heat exchanger may be damaged.

- 2) Please clean this machine with household detergents or clean water, NEVER use gasoline, thinners, or any similar fuel.
- 3) Check bolts, cables, and connections regularly.
- 4) If repair or scrap is required, please contact authorized service center nearby.
- 5) Do not attempt to work on the equipment by yourself. Improper operation may cause danger.
- 6) In case of risk, safety inspection must be carried before the maintenance or repairing for heat pumps with R32 gas.

i.

Troubleshooting for common faults

1. Repairing Guidance



WARNING!

If repairs or removal is required, contact authorized service center.

Requirements for Service Personnel

- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely in accordance with an industry recognized assessment specification.
- Do not attempt to work on the equipment by yourself. Improper operation may cause danger.
- Strictly comply with the manufacturer's requirements when charging R32 gas and equipment maintenance. This chapter focuses on special maintenance requirements for swimming pool heat pump with R32 gas. Please refer to the technical service manual for detailed maintenance operation.
- Vacuum system completely before welding. Welding should only be carried out by professional person in a service center.

2. Problems without an error code

Failure	Reason	Solution
Heat pump doesn't run	No power	Wait until the power recovers
	Power switch is off	Switch on the power
	Fuse is broken	Check and change the fuse
	The breaker is off	Check and turn on the breaker
Fan running but with insufficient heating	Evaporator blocked	Remove the obstacles
	Air outlet blocked	Remove the obstacles
	3-minute start delay	Wait patiently
Display normal, but no heating	Set temperature too low	Set proper heating temp.
	3-minute start delay	Wait patiently
***If above solutions don't work, please contact your installer with detailed information and your model number. Please don't try to repair it yourself. ***		

Note

If the following conditions happen, please stop the machine immediately, and cut off the power supply immediately, then contact your dealer:

- Inaccurate switch action.
- The fuse is frequently broken or leakage circuit breaker jumped.

Protection & Failure Code

Error	Component corresponding	What did the error detect?	Solution
E1	High pressure protection	High gas pressure switch	1. Check the water flow from the filtration pump and ventilation clearances. 2. Check high pressure switch is closed circuit 3. Replace PCB 4. replace inverter board
E2	Low pressure protection	Low gas pressure switch	1. Check the water flow from the filtration pump and ventilation clearances. 2. Check low pressure switch is open circuit 3. Replace PCB 4. replace inverter board
E3	No water protection	Low water flowrate	Check the water flow in pipes, and filtration pump is running. Check filters, skimmer basket, back wash Check the bypass or valves have not been adjusted since commissioned Check the Water flow switch
E4	3 phases sequence protection	Electrical power connection	Check the power connection to the pump
E5	Power supply excesses operation range (Not failure)		1). Recover when back to the normal power 2). Replace PCB
E6	Excessive temp difference between inlet and outlet water (Insufficient waterflow protection)	High temperature difference	Check the water flow in pipes, and filtration pump is running. Check the bypass is opened and unit is commissioned Check the Water flow switch
E7	Water outlet temp too high or too low protection	Water flowrate in pipes	Check if there is any blockage in the inlets, outlets, and through the pipe
E8	High exhaust temp protection	Compressor overheating	Check if refrigerant gas is leaking, check the connection of the sensor, might need to change if faulty, check the compressor of the pump
Eb	Ambient temperature too high or too low protection (not failure)	Out of the heat pump's capacity to withdraw heat from the atmosphere	Out of application range
Ed	Anti-freezing reminder (not failure)		Wait for automatic recovery
F1	Compressor drive module failure	Lack of phase	Check the voltage and the frequency conversion
F2	PFC module failure	PFC circuit	Check the PFC switch circuit if short or not
F3	Compressor start failure	Compressor circuit	Check the compressor wiring if its correct or if there is any short circuit
F4	Compressor running failure	Compressor circuit	Check the compressor wiring if its correct or if there is any short circuit
F5	Inverter board over current protection		1). Wiring 2). Inverter board 3). PCB
F6	Inverter board overheat protection	Inverter board high temp	Check the current flowing it might need to
F7	Current protection		1). Power off and restart 2). Inverter board 3). Compressor
F8	Cooling plate overheat protection		1). Power off and restart 2). Check fan motor 3). Check cooling plate
F9	Fan motor failure	Fan motor	Check the fan motor wiring, check if the fan is broken or loose
Fb	Power filter plate No-power protection	Power filter not working	Single Phase Model 1). Replace Inverter board 3 Phases Model 1). Replace power filter plate
FA	PFC module over current protection	Solar inverter voltage change Power black out Power surge	1). Initial power testing has completed. Power off and restart (happens install with solar PV) 2). Replace Inverter board

P1	Water inlet temp sensor failure	The water inlet temperature sensor is either damaged or running a short circuit	Check the Temperature sensor at the water inlet, might need to be changed
P2	Water outlet temp sensor failure	The water outlet temperature sensor is either damaged or running a short circuit	Check the Temperature sensor at the water outlet, might need to be changed
P3	Gas exhaust temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Check the gas exhaust Temperature sensor, might need a replacement
P4	Evaporator coil pipe temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Check the evaporative coil pipe Temperature sensor, might need a replacement
P5	Gas return temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Check the Gas return Temperature sensor, might need a replacement
P6	Cooling coil pipe temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Check the cooling coil pipe Temperature sensor, might need a replacement
P7	Ambient temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Check the Ambient Temperature sensor, might need a replacement
P8	Cooling plate temp sensor failure	The sensor is running a short circuit, damaged, or not fixed properly	Replace inverter board
P9	Current sensor failure	The sensor is running a short circuit, damaged	1). Replace inverter board for single phase model 2). Replace power filter plate for 3 phases model

Heat Pump Warranty Agreement

This Warranty applies to domestic and commercial products purchased and installed in Australia.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. Your Australian Consumer Law guarantees, and similar statutory rights, are called the “Owner’s Statutory Rights” in this Warranty.

THE RIGHTS GIVEN BY MADIMACK AUSTRALIA WARRANTY ARE IN ADDITION TO THE OWNER’S STATUTORY RIGHTS.

The Madimack Pty Ltd (“Madimack”) equipment listed on the back of this card is warranted by Madimack against defects in design, materials and workmanship for a period of up to 2 Years from the date the equipment is purchased by the original owner.

Equipment defects covered by this Warranty will be repaired or replaced at the discretion of Madimack (subject to the Owner’s rights under the Australian Consumer Law with respect to major failures) without cost to the owner for parts or direct repair labour. The repair or replacement shall be performed during normal business hours by Madimack or a repair agent authorised by Madimack.

Any Madimack parts or Madimack equipment replaced under this Warranty will be warranted in accordance with the provisions of this Warranty for the remainder of the original warranty period or 12 months from the completion of the repair, whichever is the greater. Except where inconsistent with the Owner’s Statutory Rights and the rights given by this Warranty, all other warranties and all liability of Madimack for any loss or damage direct and consequential is expressly excluded.

This Warranty DOES NOT cover: -

- a) Damage or problems or unsatisfactory performance caused to the equipment by faulty or incorrect external electrical wiring, incorrect power supply, voltage fluctuations, over voltage transients or electromagnetic interference not originating within the equipment.
- b) Damage or problems resulting from incorrect or poor installation.
- c) Damage or problems caused by the use of an accessory, component or equipment not supplied by Madimack.
- d) Damage or problems caused by storm, fire, flood, vandalism, misuse, negligence, Acts of God, earthquake, war, vermin, foreign matter entering the equipment (e.g. dirt and moisture) or any other outside agency.
- e) Damage or deterioration to the external surfaces or refrigeration coils caused by normal weathering or corrosive atmospheric conditions.
- f) Any costs or additional labor associated with gaining acceptable service access to equipment installed in restricted or unsafe (e.g. high) locations.
- g) Freight charges (including insurance) or travelling cost for repairs performed outside the area normally serviced by Madimack or a repair agent authorized by Madimack.
- h) Equipment which has been installed in a transportable or mobile application (e.g. caravan or boat).
- i) Equipment which has been re-installed in a transportable or mobile application (e.g. caravan or boat).
- j) Equipment which has been re-installed at a location other than the original location.
- k) Any consumable item (e.g. batteries, filters, and belts) supplied with the equipment unless the item is shown to be defective at the time of purchase.
- l) Damage or problems or unsatisfactory performance resulting from operation in an environment where the climatic comfort of humans is not the primary function of the equipment.
- m) Damage or problems or unsatisfactory performance resulting from operations at conditions outside the operating conditions specified in the Madimack technical or sales literature applicable to the equipment.
- n) Damage, problems or unsatisfactory performance resulting from misapplication of the equipment.

Where this Warranty does not apply, the Owner's rights are limited to the Owner's non- excludable Statutory Rights.

Owner's Responsibility

The owner is responsible for the correct operation and regular maintenance of the equipment as listed below. The correction of any non-product fault or problem is not covered by this warranty.

- a) Operation and maintenance of the equipment in accordance with the operating instructions.
- b) Regular cleaning of the air filter(s) and replacement where necessary.
- c) Ensuring that the air inlet and outlet on the outdoor unit is kept clear of any obstructions (e.g. dirt, leaves, plants)
- d) Ensuring that the condensate drain is kept clean.
- e) Replacement of exhausted batteries.
- f) The application of additional corrosion protection if the product is installed in a corrosive environment (e.g., Industrial pollution, sea air).

Owner's Statutory Rights

In respect of any goods supplied under the contract which are not of a kind ordinarily acquired for personal domestic or household use or consumption, unless the owner establishes the following limitation of liability would not be fair and reasonable, the liability of Madimack for any defect of design, materials or workmanship will be limited to any of the following as determined by Madimack: -

- a) Replacing the equipment or supplying equivalent equipment;
- b) Repairing the equipment;
- c) Paying the cost of replacing the equipment or acquiring equivalent equipment;
- d) Paying the cost of having the equipment repaired.

Making a claim

The following steps should be taken when making a warranty claim with Madimack Pty Ltd.

- 1) Owners experiencing issues with their system are to contact Madimack Pty Ltd service departments online portal to and provide the requested information.
- 2) A service agent will review the provided information and will contact you on the provided phone number to try and solve the issue
- 3) If the issue cannot be dealt with over the phone, owners will be supplied with details of service agent in their area
- 4) Owners will need to contact and deal with service agents directly in relation to the booking in and payments of works related to the service or repair of their Madimack Pool Heat Pump
- 5) Owners can claim reimbursement for costs of works covered under the product warranty when completed by an approved Madimack Service Agent. When making a claim, owners will need to provide the following documents
 - Proof that you are the original system owner – original invoice showing owner name and property address
 - Copy of invoice from an approved Madimack approved service agent
 - For a major defect a copy of the report for major defects from approved Madimack Service agent
 - All Service Claim Submissions will be processed and reimbursement on validated claims paid into owner nominated account within 7 business days.

Product Purchase Warranty Registration



Please complete all the details below from the installer and store this card along with the purchase docket in a safe place.

Please take 2 or 3 photos of the installation and with this information upload them online at <https://www.madimack.com.au/warranty-registration> or use the barcode scanner to go direct to the page.

Supplied by	
Date of Purchase	
Installed by	
Installer No (if applicable)	
Date of Install	
Owners full name	
Address of Premises	
Telephone number	

Make	
Model	
Serial	
Commissioning	
By pass valve fitted?	
Temperature difference	
Notes	

