inver**ECO**

ENERGY EFFICIENT POOL HEATING & COOLING SOLUTION

Madimack's InverECO pool heating series is built with efficiency and simplicity in mind. Powered by Madimack's InverMAC technology to enhance performance and fitted with premium aluminum alloy casing for endurance, the InverECO is a value-packed backyard pool heating and cooling solution. Boasting the smallest footprint for easy installation and Wi-Fi included as a standard feature, it delivers on performance and convenience; busy pool owners can change their pool's temperature and timers from wherever their day takes them. The InverECO is the go-to heating and cooling solution to extend the backyard pool season.





Soft Start

InverECO will start from 0 amps and increase steadily to protect your electrical system



Heat & cool

With integrated heating and cooling into a single unit, enjoy your swimming pool any season of the year



Boost & silence

Switch between Boost Mode to heat your pool faster and Silence Mode when guieter operation is preferred



Dedicated pool heating inverter control system



Wi-Fi module and smart app



Electronic expansion valve technology



Twisted titanium heat exchanger



Twin-rotary Inverter compressor



Down to 32°F operation temperature















TECHNICAL PARAMETERS

| Model | IEAC320 | IEAC400 | IEAC500 | IEAC660 |
|---|-----------------------|-----------------------|-----------------------|-----------------------|
| PERFORMANCE CONDITION: Air 80°F (26.7°C) / Water 80°F (26.7°C) / Humidity 80% | | | | |
| Heating capacity (BTU) | 32,000 | 40,000 | 50,000 | 66,000 |
| COP Range | 10.0 ~ 6.7 | 10.7 ~ 6.0 | 10.2 ~ 6.2 | 11.6 ~ 6.2 |
| PERFORMANCE CONDITION: Air 80°F (26.7°C) / Water 80°F (26.7°C) / Humidity 63% | | | | |
| Heating capacity (BTU) | 31,000 | 37,500 | 48,000 | 61,000 |
| COP Range | 8.7 ~ 6.3 | 9.9 ~ 5.6 | 9.2 ~ 6.0 | 11.1 ~ 5.8 |
| PERFORMANCE CONDITION: Air 50°F (10°C) / Water 80°F (26.7°C) / Humidity 63% | | | | |
| Heating capacity (BTU) | 17,500 | 21,400 | 24,000 | 28,000 |
| COP Range | 4.5 ~ 4.1 | 5.0 ~ 4.0 | 5.5 ~ 4.6 | 6.2 ~ 5.0 |
| TECHNICAL SPECIFICATIONS | | | | |
| Advised pool volume (gallons) * | ≤8,000 | ≤11,000 | ≤14,000 | ≤18,000 |
| Operating air temperature (°F) | 32 ~ 109 | | | |
| Operating air temperature (°C) | 0 ~ 42 | | | |
| Heat exchanger | Titanium in PVC | | | |
| Power supply | 208V ~ 230V/1 Ph/60Hz | | | |
| Water connection (mm)/(inch) | 48.3/1.5 | | | |
| Rated input power at air 80°F (26.7°C) (kW) | 0.27~1.42 | 0.37~1.87 | 0.43~2.41 | 0.54~3.37 |
| Rated input current at air 80°F (26.7°C) (A) | 1.17~6.17 | 1.81~8.13 | 1.87~10.43 | 2.35~4.65 |
| Sound level at 10ft (3.05m) dB(A) LP | 33.2 ~ 45.0 | 33.8 ~ 45.2 | 34.7 ~ 45.8 | 38.4 ~ 47.1 |
| Advised water flux (L/min) | 50 ~ 67 | 67 ~ 100 | 83 ~ 116 | 108 ~ 142 |
| Advised water flow (GPM) | 13.2 ~ 17.7 | 17.7 ~ 26.4 | 21.9 ~ 30.6 | 28.5 ~ 37.5 |
| Net dimension LxWxH (mm) | 954 × 318 × 647 | 954 × 318 × 647 | 954 × 318 × 647 | 954 × 388 × 648 |
| Net dimension LxWxH (inch) | 37.6" × 12.5" × 25.5" | 37.6" × 12.5" × 25.5" | 37.6" × 12.5" × 25.5" | 37.6" × 15.3" × 25.5" |
| Net weight (kg) | 47 | 46 | 52 | 61 |
| Net weight (lb) | 103.6 | 101.4 | 114.6 | 134.5 |
| Maximum air volume(m³/h) | 3600 | 3600 | 4100 | 4500 |
| Water pressure drop(Kpa) | 3 | 3 | 3.5 | 4 |

